Cyclohexane

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : Cyclohexane

Company : Saudi Chevron Phillips Company
10001 Six Pines Drive
The Woodlands, TX 77380

Local : Saudi Chevron Phillips
PO Box 11221
Jubail Industrial City
Eastern Province, 31961

SDS Requests: (800) 852-5530
Technical Information: (832) 813-4862
Responsible Party: Product Safety Group
Email:sds@cpchem.com

Emergency telephone:

Health:
866.442.9628 (North America)
1.832.813.4984 (International)
Transport:
CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

GHS-Classification

: Flammable liquids, Category 2
Skin corrosion/irritation, Category 2
Specific target organ toxicity - single exposure, Category 3,

Central nervous system
Aspiration hazard, Category 1
Short-term (acute) aquatic hazard, Category 1
Long-term (chronic) aquatic hazard, Category 1

GHS-Labeling

Symbol(s) :

Signal Word : Danger

Hazard Statements : H225: Highly flammable liquid and vapor.
H304: May be fatal if swallowed and enters airways.
H315: Causes skin irritation.
H336: May cause drowsiness or dizziness.
H410: Very toxic to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
Response:
P301 + P316 IF SWALLOWED: Get emergency medical help immediately.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse affected areas with water.
P304 + P340 + P319 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical help if you feel unwell.
P331 Do NOT induce vomiting.
P332 + P317 If skin irritation occurs: Get medical help.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P391 Collect spillage.
Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3: Composition/information on ingredients

Synonyms : Not Established

Molecular formula : C6H12

Chemical name	CAS-No. / EINECS-No.	Concentration [wt%]
Cyclohexane	110-82-7	99.9 - 100

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.

In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : -18.3°C (-0.9°F)
Method: closed cup

Autoignition temperature : 260°C (500°F)

Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO2). Dry chemical.

Unsuitable extinguishing media : High volume water jet.

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Fire and explosion protection	:	Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

SECTION 6: Accidental release measures

Personal precautions	:	Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods for cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

For additional details, see the Exposure Scenario in the Annex portion

SECTION 7: Handling and storage

Handling

Advice on safe handling	:	Avoid formation of aerosol. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.
Advice on protection against fire and explosion	:	Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers	:	No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be

carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

Ingredients with workplace control parameters

DE

Components	Basis	Value	Control parameters	Note
Cyclohexane	DE TRGS 900	AGW	200 ppm, 700 mg/m3	

ID

Komponen	Dasar	Nilai	Parameter pengendalian	Catatan
Sikloheksana	ID OEL	NAB	300 ppm, 1,030 mg/m3	

MY

Komponen	Dasar	Nilai	Parameter Kawalan	Nota
Sikloheksana	MY PEL	TWA	300 ppm, 1,030 mg/m3	

PH

Components	Basis	Value	Control parameters	Note
Cyclohexane	PH OEL	TWA	300 ppm, 1,050 mg/m3	

US

Components	Basis	Value	Control parameters	Note
Cyclohexane	ACGIH	TWA	100 ppm,	
	OSHA Z-1	TWA	300 ppm, 1,050 mg/m3	
	OSHA Z-1-A	TWA	300 ppm, 1,050 mg/m3	

Biological exposure indices

DE

Substance name	CAS-No.	Control parameters	Sampling time	Update
Cyclohexane	110-82-7	1,2-cyclohexanediol: 150 mg/g Creatinine After hydrolysis (Urine)	In case of long-term exposure: after more than one shiftImmediately after exposure or after working hours	2018-06-07

Engineering measures

Adequate ventilation to control airborned concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is

potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
Eye protection	:	Eye wash bottle with pure water. Tightly fitting safety goggles.
Skin and body protection	:	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

For additional details, see the Exposure Scenario in the Annex portion

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state	:	liquid
Color	:	Colorless
Odor	:	chlorform-like,irritating

Safety data

Flash point	:	-18.3°C (-0.9°F) Method: closed cup
Lower explosion limit	:	1.3 %(V)
Upper explosion limit	:	8 %(V)
Oxidizing properties	:	no
Autoignition temperature	:	260°C (500°F)
Molecular formula	:	C6H12
Molecular weight	:	84.18 g/mol
pH	:	Not applicable
Pour point	:	No data available
Melting point/range		6.59°C (43.86°F)

Boiling point/boiling range	:	80.7°C (177.3°F)
Vapor pressure	:	3.26 PSI at 37.8°C (100.0°F)
Relative density	:	0.78 at 15.6 °C (60.1 °F)
Density	:	0.8 g/cm3
Water solubility	:	Soluble in hydrocarbon solvents, natural oils, fats, and waxes; insoluble in water.
Partition coefficient: n-octanol/water	:	No data available
Viscosity, kinematic	:	0.953 cSt at 37.8°C (100.0°F)
Relative vapor density	:	2.9 (Air = 1.0)
Evaporation rate	:	1.95
Percent volatile	:	0.01 %
Conductivity	:	< 5 pSm

SECTION 10: Stability and reactivity

Reactivity : Stable at normal ambient temperature and pressure.

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Hazardous reactions : Further information: No decomposition if stored and applied as directed.

Hazardous reactions: Vapors may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Materials to avoid : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

Acute oral toxicity

Cyclohexane : LD50: > 5,000 mg/kg
Species: Rat
Sex: male and female
Method: OECD Test Guideline 401

Acute inhalation toxicity

Cyclohexane : LC50: >32,880 mg/m3Exposure time: 4 h
Species: Rat
Sex: male and female
Test atmosphere: vapor
Method: OECD Test Guideline 403

Skin irritation

Cyclohexane : May cause skin irritation in susceptible persons.

Eye irritation

Cyclohexane : No eye irritation

Sensitization

Cyclohexane : Did not cause sensitization on laboratory animals.

Repeated dose toxicity

Cyclohexane : Species: Rat
Application Route: Inhalation
Dose: 0, 500, 2000, 7000 ppm
Exposure time: 90 day
Number of exposures: 6 h/d, 5 d/wk
NOEL: 2000 ppm

Species: Rat, Male and female
Sex: Male and female
Application Route: Inhalation
Dose: 0, 500, 2,000, 7000 ppm
Exposure time: 13-14 wk
Number of exposures: 6 hr/d, 5 d/wk
NOEL: 7000 ppm

Species: Mouse, Male and female
Sex: Male and female
Application Route: Inhalation
Dose: 0, 500, 2000, 7000 ppm
Exposure time: 13-14 wk
Number of exposures: 6 hr/d, 5 d/wk
NOEL: 2000 ppm
Target Organs: Blood

Genotoxicity in vitro

Cyclohexane : Test Type: Ames test
Metabolic activation: with and without metabolic activation
Method: Mutagenicity (Escherichia coli - reverse mutation assay)
Result: negative

Test Type: Mouse lymphoma assay
Metabolic activation: with and without metabolic activation
Result: negative

Test Type: Mouse lymphoma assay
Metabolic activation: with and without metabolic activation
Method: OECD Guideline 476
Result: negative

Genotoxicity in vivo

Cyclohexane : Test Type: Cytogenetic assay
Species: Rat
Cell type: Bone marrow
Dose: 96.6, 307.2, 10141.6 ppm
Result: negative

Reproductive toxicity

Cyclohexane : Species: Rat
Application Route: Inhalation
Dose: 0, 500, 2000, 7000 ppm
Number of exposures: 6 hr/d, 5 d/wk
Method: OECD Test Guideline 416
NOAEL Parent: 500 ppm
NOAEL F1: 7000 ppm
NOAEL F2: 7000 ppm

Developmental Toxicity

Cyclohexane : Species: Rat
Application Route: Inhalation
Dose: 0, 500, 2,000, 7,000 PPM
Number of exposures: 6 hr/d
Test period: GD 6-15
Method: OECD Guideline 414
NOAEL Teratogenicity: 7,000 ppm
NOAEL Maternal: 500 ppm

Species: Rabbit
Application Route: Inhalation
Dose: 0, 500, 2,000, 7,000 PPM
Number of exposures: 6 hr/d
Test period: GD 6-18
Method: OECD Guideline 414
NOAEL Teratogenicity: 7,000 ppm
NOAEL Maternal: 500 ppm

Cyclohexane
Aspiration toxicity : May be fatal if swallowed and enters airways.
Substances known to cause human aspiration toxicity hazards

or to be regarded as if they cause human aspiration toxicity hazard.

CMR effects

Cyclohexane : Carcinogenicity: Weight of evidence does not support classification as a carcinogen
Mutagenicity: Did not show mutagenic effects in animal experiments.
Teratogenicity: Did not show teratogenic effects in animal experiments.
Reproductive toxicity: No toxicity to reproduction

Cyclohexane
Further information : Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Concentrations substantially above the TLV value may cause narcotic effects. Solvents may degrease the skin.

SECTION 12: Ecological information

Ecotoxicity effects
Toxicity to fish

Cyclohexane : LC50: 4.53 mg/l
Exposure time: 96 h
Species: Pimephales promelas (fathead minnow)
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

Cyclohexane : EC50: 0.9 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202

Toxicity to algae

Cyclohexane : EbC50: 3.4 mg/l
Exposure time: 72 h
Species: Selenastrum capricornutum (algae)

NOEC: 0.925 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (microalgae)
Method: OECD Test Guideline 201

M-Factor
cyclohexane : M-Factor (Acute Aquat. Tox.) 1

Biodegradability

Cyclohexane	:	77 % Testing period: 28 d Method: OECD Test Guideline 301 This material is expected to be readily biodegradable.

Elimination information (persistence and degradability)

Bioaccumulation

Cyclohexane	:	Bioconcentration factor (BCF): 167 This material is not expected to bioaccumulate.
Mobility	:	No data available
Results of PBT assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
Additional ecological information	:	Very toxic to aquatic life with long lasting effects.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard

Cyclohexane	:	Very toxic to aquatic life.

Long-term (chronic) aquatic hazard

Cyclohexane	:	Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

For additional details, see the Exposure Scenario in the Annex portion

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
UN1145, CYCLOHEXANE, 3, II, RQ (CYCLOHEXANE)

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN1145, CYCLOHEXANE, 3, II, (-18.3°C), MARINE POLLUTANT, (CYCLOHEXANE)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
UN1145, CYCLOHEXANE, 3, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
UN1145, CYCLOHEXANE, 3, II, (D/E), ENVIRONMENTALLY HAZARDOUS, (CYCLOHEXANE)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
UN1145, CYCLOHEXANE, 3, II, ENVIRONMENTALLY HAZARDOUS, (CYCLOHEXANE)

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
UN1145, CYCLOHEXANE, 3, II, ENVIRONMENTALLY HAZARDOUS, (CYCLOHEXANE)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Other information	**:**	**Cyclohexane, S.T. 2, Cat. Y**

SECTION 15: Regulatory information

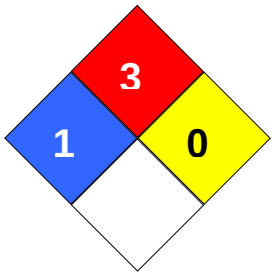
Notification status

Europe REACH	:	This product is in full compliance according to REACH regulation 1907/2006/EC.
Switzerland CH INV	:	On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	:	On or in compliance with the active portion of the TSCA inventory
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory

Korea KECI	:	Not in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory
Taiwan TCSI	:	On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 1
Fire Hazard: 3
Reactivity Hazard: 0



Further information

Legacy SDS Number : JCP00010

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and

			Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		